


Item Number	Title	Quantity	Comments
1	SPRAY HEAD MAIN CLAMPING BRACKET ASSY	1	GL8035
2	SPRAY HEAD SPACER	1	GL8030
3	SPRAY HEAD CLAMP BRACKET ASSY	1	GL8031
4	GRIP SCREW (M8x50) (SKIFFY 105-0850-699-01)	1	GL8032
5	GRIP SCREW (M8) (SKIFFY 106-0840-699-01)	1	GL8033
6	GUIDE DISK SPACER BOSS ASSY	2	GL8038
7	GUIDE DISK MOUNTING ARM	1	GL8047
8	GUIDE DISK MOUNTING ARM (OPPI)	1	GL8037
9*	GUIDE DISK SPACER	2	GL8041
10	GUIDE DISK	2	GL8042
11	GRIP SCREW (M6x40) (SKIFFY 105-0640-699-01)	4	GL8034
12	19mm TUBE PLUG (MALE)	2	GL8012
13	GUIDE DISK SPACER TUBE	1	GL8044
14	19mm SADDLE WASHER	1	GL8006
15	M6 x 35 BOLT	1	GL8045
16	M6 WASHER	3	GL8007
17*	M6 NYLOCK NUT	3	GL8020
18	SPRAY HEAD ATTACHMENT BRACKET	1	GL8048
19*	M4 x 8 BOLT	2	GL8050
20*	FRONT LOCK BRACKET	1	GL8049
21	CIRCLIP 24 EXTERNAL - SPRAY ASSEMBLY	2	GL8057
22*	M6 x 12 PAN SLOT	2	GL8013
23	DCV - NO CAP OR WASHER (SEE PART NUMBER GL7014)	1	GL7013
24*	FILTER NOZZLE 50 MESH	1	GL7011
25*	NOZZLE (BLUE)	1	GL7010
26*	DCV CAP AND WASHER	1	GL7014

MATERIAL:	SEE DETAILED DRAWINGS
"V" TYPE:	N/A
B/A 90:	N/A
FINISH:	SEE DETAILED DRAWINGS
QUANTITY:	1 OFF PER UNIT

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REVISION DESCRIPTION		DRAWN	CHECK	DATE		
	REDRAWN	B.K.	B.K.	2008/12/04	TITLE: CUSTOMER: DURA PAINTS PROJECT: GO LINE 30 MARKING SYSTEM PART: SPRAY HEAD GENERAL ASSY PROG: PROGRAM NAME: B632 Drawing Number: B632	
	REDRAWN	B.K.	B.K.	2009/03/18		
	GUIDE DISK SPACER BOSS (OPPI) REMOVED	B.K.	B.K.	2009/03/23		
	QUANTITY FOR M6x40 HAND KNOB CORRECTED	B.K.	B.K.	2009/05/21		
	DCV COMPONENTS EXPLODED	B.K.	B.K.	2009/06/10		
	M5x35 & ASSOCIATED NUTS AND WASHERS REPLACED WITH M6	B.K.	B.K.	2009/11/24		
					<input type="checkbox"/> LASER <input type="checkbox"/> PUNCH <input type="checkbox"/> MANUAL	DATE: 2008/07/24 SCALE: N.T.S. DRAWN: B.K. CHECKED: APP'D:
					<input type="checkbox"/> LASER DISK : <input type="checkbox"/> CNC LOCATION :	

TOLERANCE TO BE +0.5 MM UNLESS OTHERWISE STATED